

Multi-Pleat[™] Green13

MERV 13 Extended Surface Pleated Panel Filter



FEATURES

MERV 13 efficiency

Earn LEED points

Reduces energy costs

Extended filter lifecycle

Conserves Resources

Improves indoor environmental quality

Available in 1", 2", 4", and 6" depths

Multi-Pleat Green13

The Koch Multi-Pleat Green13 is a sustainable component of green building development. By virtue of its MERV 13 performance rating, the Green13 can earn points toward LEED certification in the US Green Building Council's Green Building Rating System.

The MERV 13 efficiency, provided by the Multi-Pleat Green13 makes the filter an excellent upgrade from disposable filters and ordinary pleated filters in applications such as hospitals, laboratories and pharmaceutical plants, commercial office buildings, and in any system in which a higher degree of clean air is required.

Multi-Pleat Green13 Construction

The media in the Multi-Pleat Green13 is produced with a specialized blend of electrostatically-charged synthetic fibers, researched by Koch Filter specifically for use in extended surface air filtration. This layer of polypropylene fibers, known as the E-Layer, is composed of rectangular shaped fibers arranged in an intersecting cross-pattern design. This unique fiber configuration insures greater stability of the electrostatic charge, reduced pressure drop, and prolonged efficiencies compared to other filter media.

Moisture resistant beverage board frame maintains rigidity even in high humidity environments.

Upstream electrostatically charged E-Layer provides high initial efficiencies.

> The upstream E-Layer is supported downstream by a layer of spun-bonded scrim for added strength and durability.

> > Rust resistant galvnized-dipped expanded metal support grid is totally laminated to media to insure even pleat spacing and structural support.

Pleats are bonded to frame to guarantee consistent pleat configuration and total media utilization.

Frame is double-walled with reinforced corners to insure rigidity in the toughest applications.

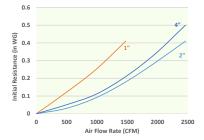
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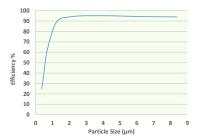
Multi-Pleat[™] Green13 Performance Data

Filter Depth	Air Velocity	Initial Reistance (inches w.g.)	Final Resistance (inches w.g.)	Pleats Per Linear Foot
1"	300 FPM	0.25	1.0	15
2"	500 FPM	0.29	1.0	14
4"	500 FPM	0.34	1.0	11

Initial Resistance vs. Air Flow Rate



Efficiency by Particle Size



Multi-Pleat[™] Green13 Specifications

Specifications	
Filter Depth	1", 2" 4" and 6"
Efficiency	MERV 13
Media	100% Synthetic
Media Support	Expanded Metal on Downstream Side
Frame Type	Beverage Board
Max Operating Temperature	200°F (93°C)
Recommended Final Resistance	1″ w.g.
Filter Certification	UL 900 and ULC-S111-07
Manufacturing Certification	ISO 9001:2015

Engineering Specifications

1.0 General Specifications

- Filters shall be Multi-Pleat Green13 extended surface pleated air filters as manufactured by Koch Filter.
 Filters shall be available in nominal depths of 1", 2", 4" and 6", in standard and high capacity configurations.
 Filters are classified by Underwriters Laboratories to UL 900 and ULC-S111-07.
- 1.4 Filters are manufactured by an ISO 9001 registered company

2.0 Filter Material and Construction

- 2.1 Media shall be 100% synthetic media.
- Filters shall have an expanded galvanized steel support grid bonded to the air-exiting side of the filter to maintain pleat uniformity and prevent fluttering.
 Filter frame shall be comprised of a high wet strength beverage board with a
- cross member designed to increase filter strength and rigidity. Frame shall be recyclable.

3.0 Filter Performance

- 3.1 Filters shall be MERV 13 in high capacity configurations and when tested in accordance with ASHRAE 52.2 Test Standard.

3.2 For initial resistance of filters, see Performance Data chart above.3.3 Filters shall be rated to withstand a continuous operating temperature up to 200°F.3.4 Filters shall have a recommended final resistance of 1.0" w.g.

8401 Air Commerce Drive, Louisville KY 40219 | toll free: 800.757.5624 | phone: 502.634.4796 | Fax: 502.969.2364 info@kochfilter.com | www.kochfilter.com

Dest N. School	Nominal Size*	Capacity (CFM)	
Part Number	WxHxD	300 FPM	500 FPM
102-101-020	10x10x1	200	350
102-714-001	10x20x1	425	700
102-714-051	12x12x1	300	500
102-101-001	12x18x1	450	750
102-101-002	12x20x1	500	850
102-714-002	12x24x1	600	1000
102-101-003	12x25x1	625	1050
102-714-003	14x20x1	575	986
102-101-005	14x24x1	700	1175
102-714-004	14x25x1	725	1225
102-101-039	14x30x1	875	1450
102-714-005	15x20x1	625	1050
102-101-006	15x25x1	775	1300
102-101-007	16x16x1	550	900
102-714-006	16x20x1	675	1125
102-101-008	16x24x1	800	1350
102-714-007	16x25x1	850	1400
102-101-018	16x30x1	1000	1675
102-101-009	18x18x1	675	1125
102-101-015	18x20x1	750	1250
102-101-016	18x24x1	900	1500
102-101-011	18x25x1	950	1575
102-101-044 102-714-008	18x30x1 20x20x1	1125	1875
102-714-008 102-101-049	20x20x1 20x22x1	850 900	1400 1525
102-101-049 102-101-017	20x22x1 20x24x1	1000	1525
102-101-017	20x24x1 20x25x1	1000	1750
102-101-012	20x25x1 20x30x1	1250	2100
102-714-010	20x30x1 24x24x1	1250	2000
102-101-013	24x24x1 24x30x1	1200	2500
102-101-013	25x25x1	1300	2175
Part Number	WxHxD	300 FPM	500 FPM
102-714-011	10x20x2	700	875
102-102-035	12x12x2	500	625
102-102-002	12x20x2	850	1050
102-102-002			
	12x20x2	850	1050
102-102-002 102-714-012	12x20x2 12x24x2	850 1000	1050 1250
102-102-002 102-714-012 102-102-003	12x20x2 12x24x2 12x25x2	850 1000 1050	1050 1250 1300
102-102-002 102-714-012 102-102-003 102-714-013	12x20x2 12x24x2 12x25x2 14x20x2	850 1000 1050 975	1050 1250 1300 1225
102-102-002 102-714-012 102-102-003 102-714-013 102-714-014	12x20x2 12x24x2 12x25x2 14x20x2 14x25x2	850 1000 1050 975 1225	1050 1250 1300 1225 1525
102-102-002 102-714-012 102-102-003 102-714-013 102-714-014 102-102-039	12x20x2 12x24x2 12x25x2 14x20x2 14x25x2 14x25x2 14x30x2	850 1000 1050 975 1225 1450	1050 1250 1300 1225 1525 1825
102-102-002 102-714-012 102-102-003 102-714-013 102-714-014 102-102-039 102-714-015	12x20x2 12x24x2 12x25x2 14x20x2 14x25x2 14x30x2 15x20x2	850 1000 1050 975 1225 1450 1050	1050 1250 1300 1225 1525 1825 1300
102-102-002 102-714-012 102-102-003 102-714-013 102-714-014 102-102-039 102-714-015 102-102-005	12x20x2 12x24x2 12x25x2 14x20x2 14x25x2 14x25x2 14x30x2 15x20x2 16x16x2	850 1000 1050 975 1225 1450 1050 900	1050 1250 1300 1225 1525 1825 1300 1125
102-102-002 102-714-012 102-102-003 102-714-013 102-714-014 102-102-039 102-714-015 102-102-005 102-714-016	12x20x2 12x24x2 12x25x2 14x20x2 14x25x2 14x30x2 15x20x2 16x16x2 16x20x2	850 1000 1050 975 1225 1450 1050 900 1125	1050 1250 1300 1225 1525 1825 1300 1125 1400
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102-102-002 102-714-012 102-102-003 102-714-013 102-714-014 102-102-005 102-714-015 102-102-005 102-714-015 102-714-015 102-714-017	12x20x2 12x24x2 12x25x2 14x20x2 14x25x2 14x30x2 15x20x2 16x16x2 16x20x2 16x24x2 16x25x2	850 1000 975 1225 1450 900 1125 1350 1400	1050 1250 1300 1225 1525 1825 1300 1125 1400 1675 1750
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